



# Liebert® Maintenance Bypass Cabinet

**Wall-mountable**

Installer/User Guide

### **Technical Support Site**

If you encounter any installation or operational issues with your product, check the pertinent section of this manual to see if the issue can be resolved by following outlined procedures. For additional assistance, visit <https://www.VertivCo.com/en-us/support/>

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# 1 IMPORTANT SAFETY INSTRUCTIONS

## SAVE THESE INSTRUCTIONS

This manual contains important instructions that should be closely followed during installation and maintenance of this wall-mountable Maintenance Bypass Cabinet.

This product is designed for commercial/industrial use only. This product is not intended for use with life support and other designated “critical” devices. Maximum load must not exceed that shown on the UPS and the Maintenance Bypass Cabinet rating label.



**WARNING! Lethal voltages may be present within this unit even when it is apparently not operating. Observe all cautions and warnings in this manual. Failure to do so may result in serious injury or death. Never work alone.**

The Liebert Maintenance Bypass Cabinet is designed for use on properly grounded (earthed) 208/240VAC, 60Hz supply, for installation by qualified personnel. This UPS equipment is intended to be installed by a qualified / certified electrician who must review and approve customer supplied wiring, circuit breakers, intended loads and verify correct input, output and grounded (earthed) connections to ensure compliance with technical standards and national and local electrical codes. Installation instructions and warning notices are located in the Installation section of this manual.







**WARNING! To reduce the risk of fire:**  
**The NMBHW4x models must be connected to a circuit provided with 100A maximum branch circuit overcurrent protection in accordance with applicable national and local electrical codes.**  
**The NMBHW8x models must be connected to a circuit provided with 125A maximum branch circuit overcurrent protection in accordance with applicable national and local electrical codes.**




Operate the UPS equipment in an indoor environment only in an ambient temperature range of 32°F to 104°F (0°C to 40°C). Install it in a clean environment, free from conductive contaminants, moisture, flammable liquids, gases, or corrosive substances.

Never block or insert any object into the ventilation holes or other openings.

**Table 1.1 Glossary of Symbols**

SYMBOL	DESCRIPTION
	Risk of Electrical Shock
	Indicates Warning or Caution Followed by Important Instructions
	AC Input
	AC Output

**Table 1.1 Glossary of Symbols (continued)**

SYMBOL	DESCRIPTION
	Requests the user to consult the manual
	Equipment Grounding Conductor
	On/Off

## 2 GENERAL DESCRIPTION

Congratulations on your purchase of Liebert's wall-mountable Maintenance Bypass Cabinet. As with every Vertiv™ product, we stand behind our quality. If you have any questions concerning this wall-mountable Maintenance Bypass Cabinet, please feel free to contact your local dealer, Vertiv™ representative, or call Technical Support at 1-800-222-5877.

To ensure proper installation and operation of this unit, please read this manual thoroughly.

Installation must be done by a qualified/certified electrician, but general operation may be performed without special training.

### 2.1 System Description

This wall-mountable Maintenance Bypass Cabinet is intended for use with the Liebert UPStation GXT 6&10 kVA, or any other Liebert UPS with equivalent specifications. Typical applications include supporting workstations, servers, network, telecom or other sensitive electronic equipment.

The Maintenance Bypass Cabinet was designed to provide maximum system availability to business critical equipment. The Maintenance Bypass Cabinet allows for transfer of connected loads to an alternate power path allowing full isolation of the UPS. The UPS can then be turned "OFF" and removed from service with no interruption of power to connected loads.

### 2.2 Features

- Supports up to 20 kVA loads
- High speed transfer switch
- Compact design
- Multiple power path indicators

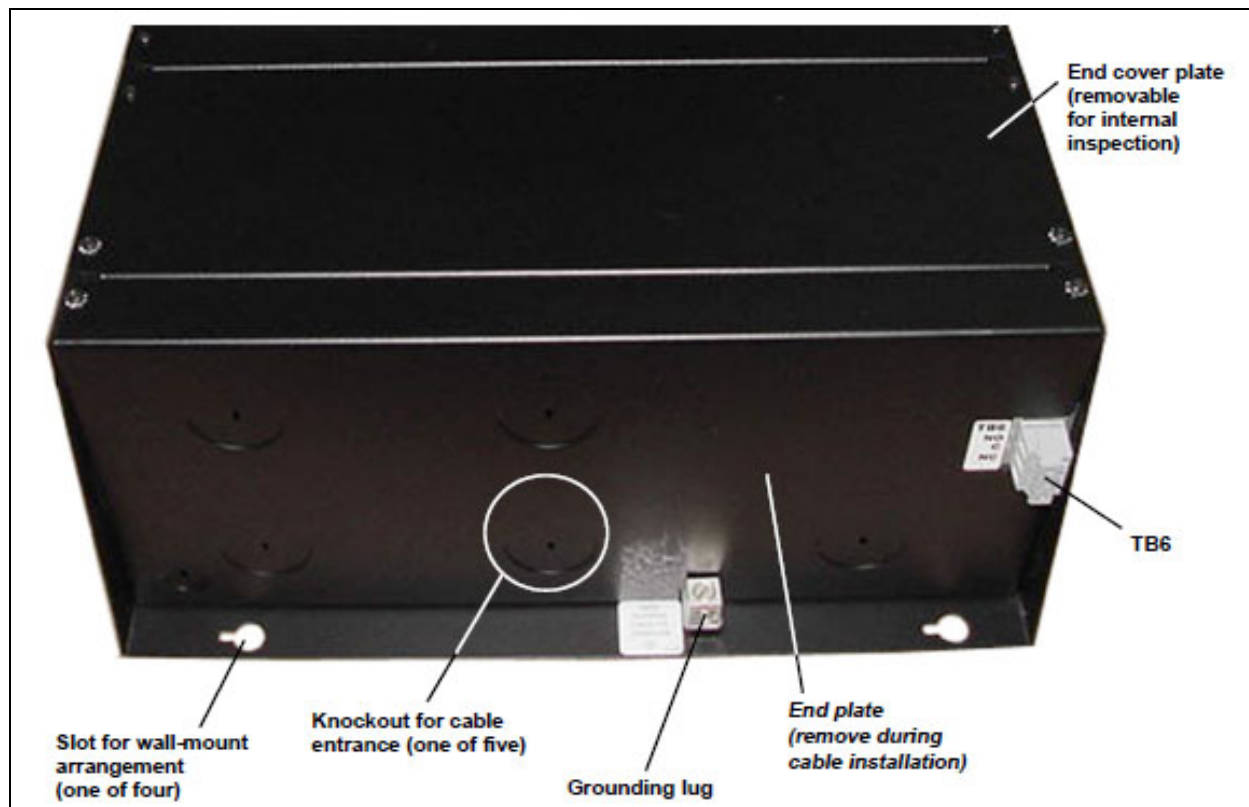
### 2.3 Standard Components

- Easily accessible terminal blocks
- Wall-mountable
- Dual-source compatible for increased availability

Figure 2.1 Front view



Figure 2.2 Rear view





### 3 MODES OF OPERATION

The Maintenance Bypass Cabinet is designed to operate in UPS mode and Bypass mode. The mode is selected using the Bypass Switch.

#### 3.1 Bypass Switch

The Bypass Switch allows easy and rapid transfer of connected loads between the UPS and Bypass source.

#### 3.2 UPS Mode

While the Maintenance Bypass Cabinet is in the UPS Mode, the UPS is supplying the connected load with continuous high quality AC power. In this mode of operation, the load is protected by the UPS. The Bypass Switch rotated toward the green lamp indicates this mode.

**Figure 3.1 Maintenance Bypass Cabinet in UPS Mode**



### 3.3 Bypass Mode

When the Maintenance Bypass Cabinet is in the Bypass mode it provides an alternate path for power to the connected equipment. Should the UPS need to be taken out of service for limited maintenance or repair, manual activation of the bypass will cause an immediate transfer of the equipment from the UPS inverter to the bypass source. The amber lamp illuminated in the Maintenance Bypass Switch compartment indicates bypass is available. In this mode of operation the load is NOT protected by the UPS. The Bypass Switch rotated toward the amber lamp indicates this mode. See [Operation](#) on page 21 for instructions on use.

**Figure 3.2 Maintenance Bypass Cabinet in Bypass Mode**



## 4 PREPARATION

These installation instructions provide all the information needed for positioning the Maintenance Bypass Cabinet (including environmental requirements) and for connecting the input and output power cables.

### 4.1 Inspection

Upon receiving the Maintenance Bypass Cabinet, examine the packaging for any signs of mishandling or damage. If any damage is noted, contact your local dealer or Vertiv™ representative and notify your carrier.

### 4.2 Environment

The Maintenance Bypass Cabinet environment must be free of conductive contaminants and excessive moisture (water condensation), flammable vapors, chemical fumes, or corrosive gases and liquids.

### 4.3 Required Set-up Equipment

The tools below are required in order to properly set up your Maintenance Bypass Cabinet:

- torque wrench
- flat-head screwdriver
- 3/16" (5 mm) Allen wrench
- T-20 Torx driver

### 4.4 Site Preparation

When deciding where to locate your Maintenance Bypass Cabinet, consider the weight and size of the unit. Make sure that the structural integrity of the wall can withstand the weight. Refer to Table 4.1 below for dimensional considerations:

**Table 4.1 Dimensional data**

MODEL	NMBHWXX
W x D x H in. (mm)	20 x 8 x 18 (508 x 203 x 457)
Weight lb. (kg)	45 (20.5)

### 4.5 Mounting the Cabinet

This Maintenance Bypass Cabinet may be placed on the floor or mounted on a wall. In both cases, ensure that the unit is in a well-ventilated area with at least 12 inches (305 mm) clearance for access to the switches and cable connections.

When placing the cabinet on the floor, install the four rubber feet provided with the unit. One rubber foot goes on each corner of the unit on the side where keyhole slots have been cut.

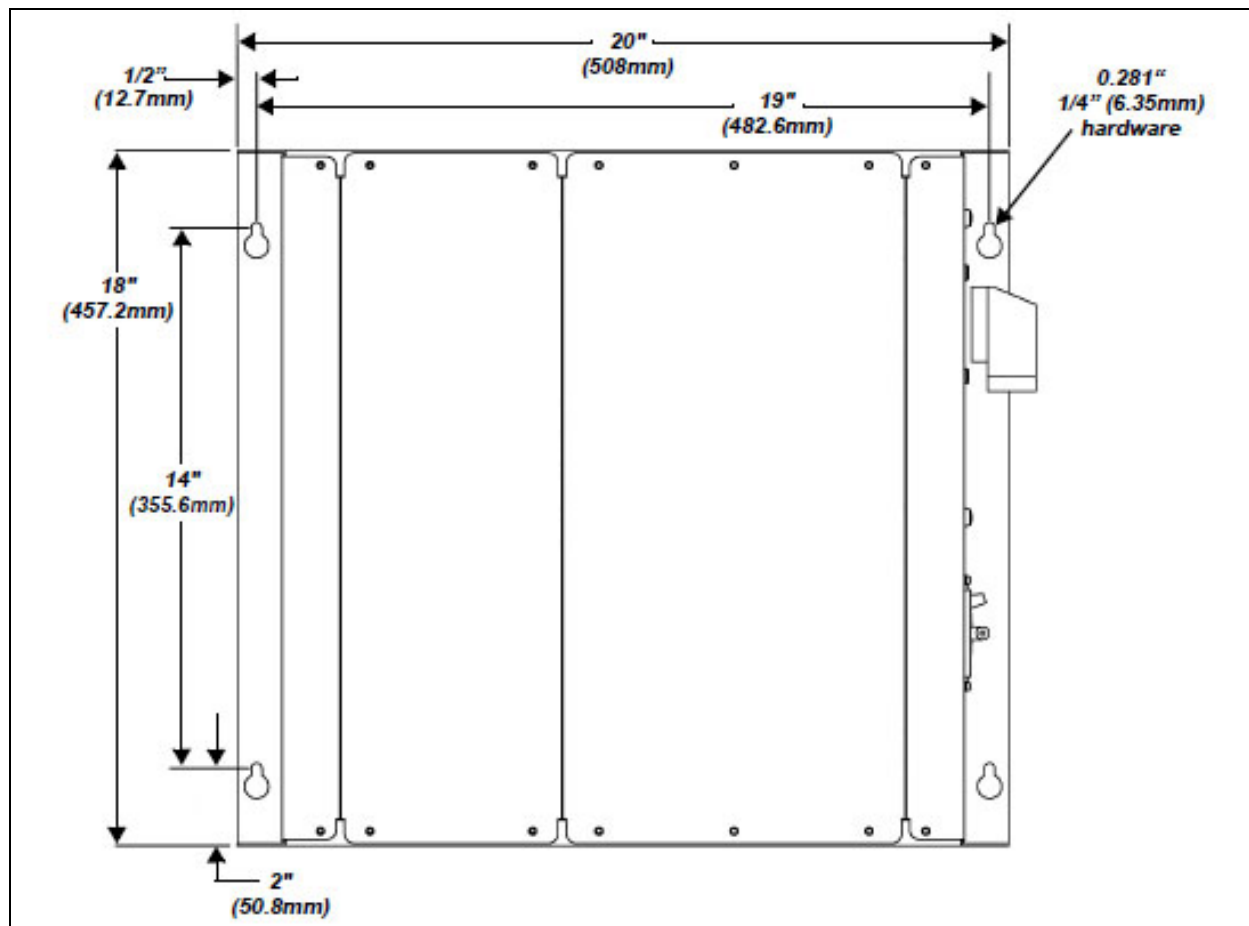
If the Maintenance Bypass Cabinet is to be mounted on a wall, you must install hardware to support the unit. Depending on the type of wall, you may need to install special anchors.

The Maintenance Bypass Cabinet has four keyhole-shaped slots to support it when mounted on a wall. To mount the unit:

1. Mark the wall where you will install the mounting hardware, either screws, anchors or bolts strong enough to support the unit (see Figure 4.1 on the next page for layout dimensions).

2. Insert the mounting screws, anchors or bolts, leaving enough clearance between the bolt heads and the wall to accommodate the cabinet's metal case.
3. Tighten the mounting bolts until they are snug, holding the cabinet firmly against the wall.

Figure 4.1 Wall-mount dimensions



## 5 CABLE INSTALLATION

### 5.1 Wiring Preparation



**WARNING!** Please read this section thoroughly before attempting to install wiring to this unit.

Be sure that the unit is not connected to any AC mains power source or UPS before installing any wiring to this unit. This Maintenance Bypass Cabinet should be installed by a qualified / certified electrician.

#### 5.1.1 Preparing Internal Wiring

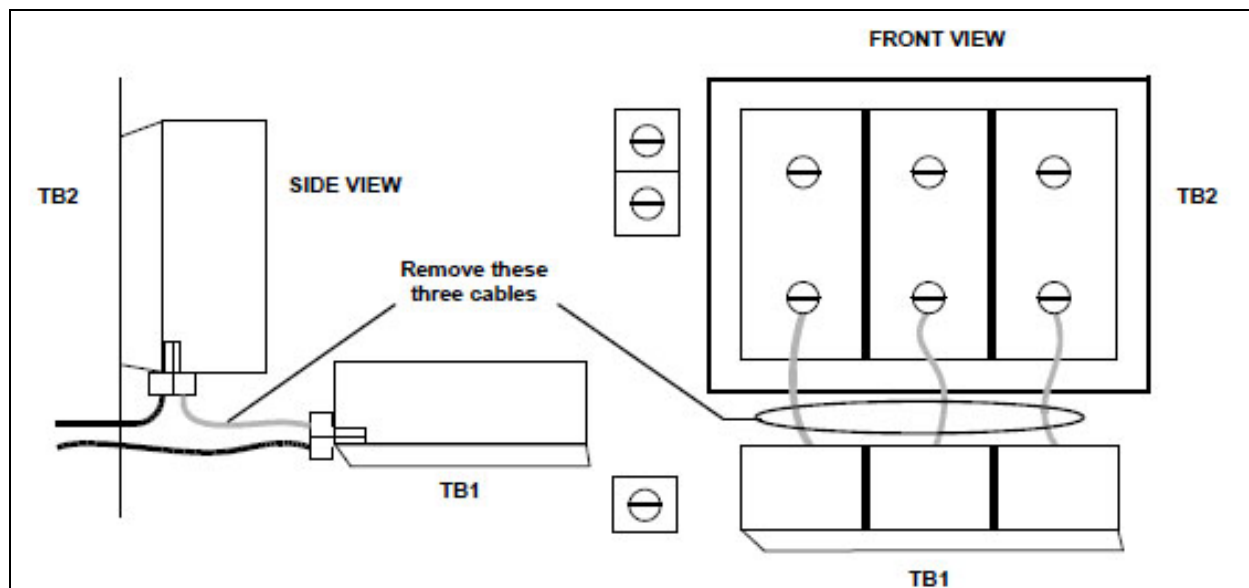
The Maintenance Bypass Cabinet is factory-configured for single-source installations. If your installation requires dual-source capabilities, the Maintenance Bypass Cabinet's wiring must be modified.

### 5.2 Dual Source Configuration

Modifying the wiring consists of removing the jumpers between TB1 and TB2 as described below:

1. Remove cover plates.
2. Identify TB1 and TB2.
3. Using a 3/16" Allen wrench, loosen terminal mounting jumpers between TB1 and TB2.
4. Remove jumpers and re-tighten terminals to 22-26 in-lb (2.5 to 3.0 Nm).
5. Connect primary source to TB2 and secondary source to TB1.

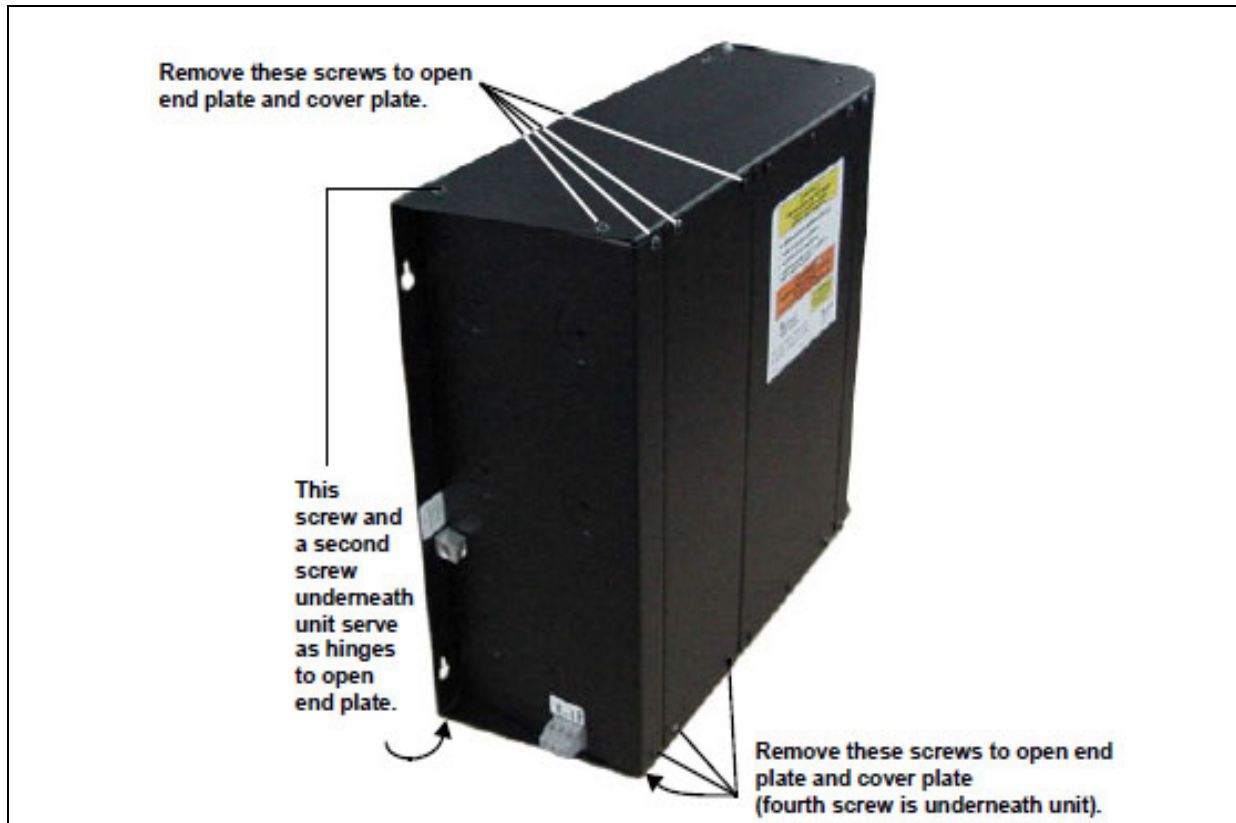
**Figure 5.1** Wiring modifications for dual inputs



#### 5.2.1 Removing the Cover Plates

Plates cover the input and output terminals on the back of the Maintenance Bypass Cabinet (see illustration below). Remove these using a T-20 Torx screwdriver. Keep screws and plates to one side.

Figure 5.2 Cover plate removal



## 5.3 Power Cable Installation

Refer to Table 5.1 below when selecting cables:

**Table 5.1 Power cable and protection ratings**

MODEL NMBHW4X	
Max Input Current	100 A
Input Protection	100 A
Max Output Current	100 A
Input/ Output Terminal Details	Max: 2/0 (70 mm <sup>2</sup> ) Min: 6 AWG (16 mm <sup>2</sup> )
Model NMBHW8x	
Max Input Current	125 A
Input Protection	125 A
Max Output Current	125 A
Input/ Output Terminal Details	Max: 2/0 (70 mm <sup>2</sup> ) Min: 6 AWG (16 mm <sup>2</sup> )

**NOTE:** Transient and steady state earth leakage currents may occur when starting the equipment. This should be taken into account when selecting ground current detection devices, as these will carry the earth leakage currents of both the UPS equipment and the load.

### 5.3.1 Input/Output Wiring (TB1)

Follow the steps below to connect the input wiring:

**NOTE:** Input wiring must be installed using conduit.

**208 input voltage jumper**—if only the connections for 208VAC are made between the UPS and the Maintenance Bypass, the 208 input voltage jumper must be installed for proper operation. To install this jumper, place the jumper wire provided in the accessory kit between Pin 1 and Pin 2 on TB4.

1. Locate the input wiring access, remove the knockout and pull the three/four input wires through it, allowing some slack for installation.
2. Secure the conduit to the rear panel of the Maintenance Bypass Cabinet.
3. Input power cables connect to hex terminals on the input terminal block.
4. Insert the ground (earth) wire through the earth lug and tighten it to the proper torque value (22-26 in-lb). Then connect the wires to the block connections as shown below. Using a torque wrench, turn the screws clockwise until tightened to the proper torque value (22-26 in-lb).

### 5.3.2 Connection to GXT10000T

#### Wiring Preparation



**WARNING!** Please read these instructions thoroughly before attempting to connect any wiring to this unit. Ensure that the unit is not connected to any AC utility power source or UPS before connecting any wiring to this unit. Wiring connections should be performed only by a qualified/certified electrician.

#### Power Cable Installation

Refer to Table 5.2 below and subsequent illustrations when selecting cables.

**Table 5.2 GXT 10kVA power cable and protection ratings**

	208V	240V
Max Input Current	45A	44A
Input Protection	60A	60A
Max Output Current	43A	42A
Terminal Block Details	Max: 35 mm <sup>2</sup> (2/0 AWG) Min: 16 mm <sup>2</sup> (6 AWG)	

**NOTE:** Transient and steady state earth leakage currents may occur when starting the equipment. This should be taken into account when selecting ground current detection devices, as these will carry the earth leakage currents of both the UPS equipment and the load.

**Figure 5.3 Maintenance Bypass Cabinet**

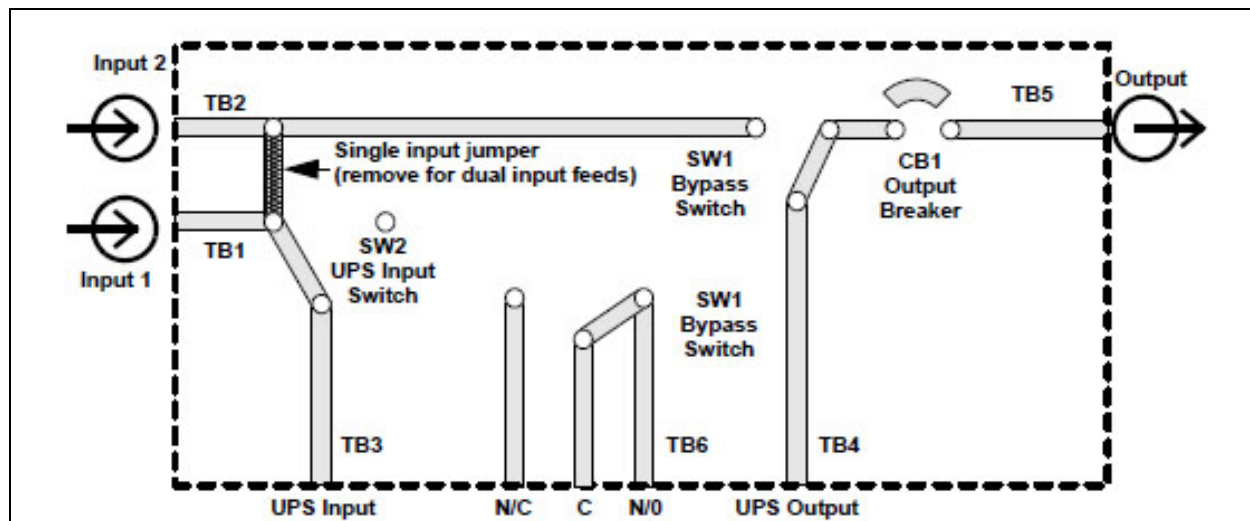
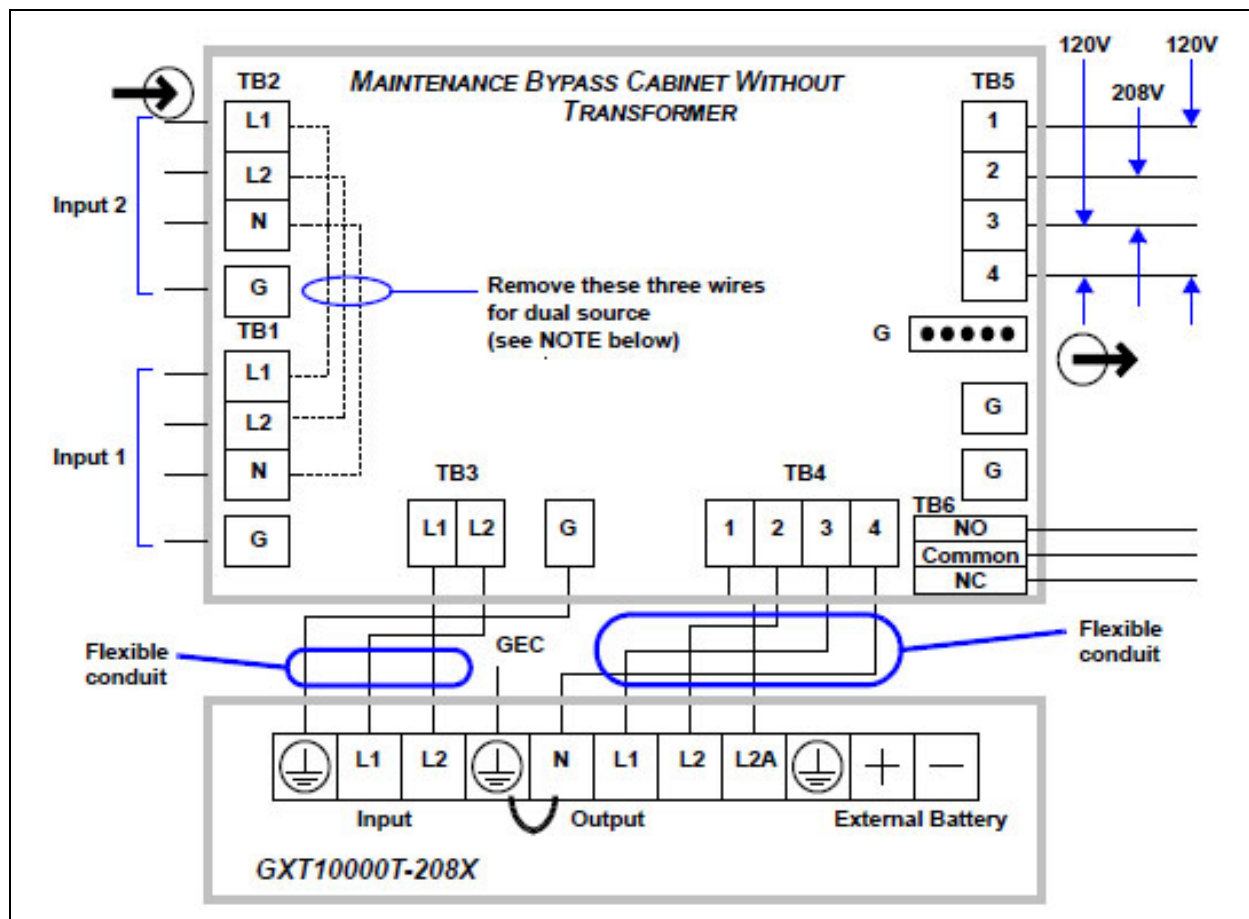




Figure 5.4 Connecting Maintenance Bypass to GXT1000T-208X



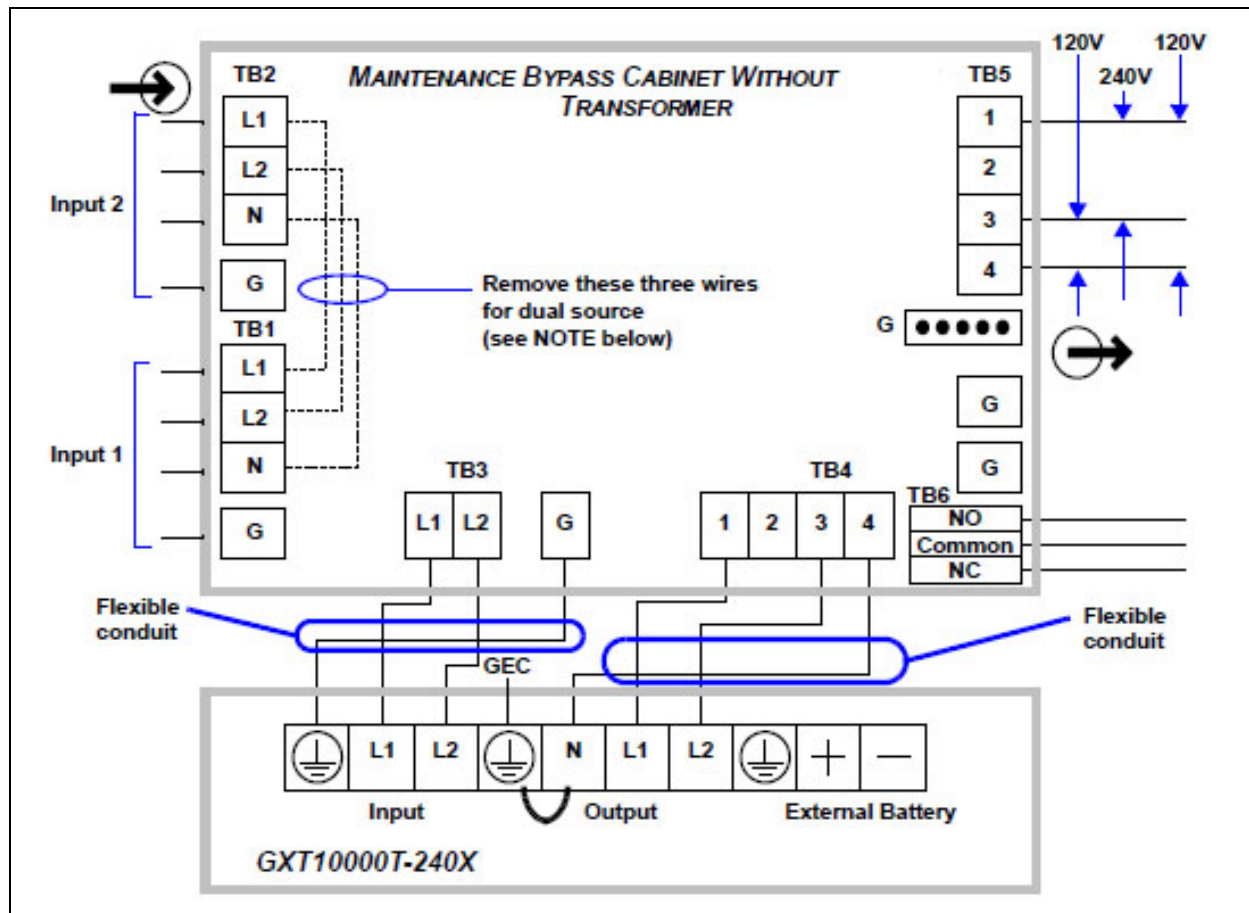
**!** CAUTION: It is mandatory to connect exactly as shown.

**NOTE:**

1. SINGLE-SOURCE FEED—If feeding the Maintenance Bypass Cabinet from a single source, the input connection may be made to either TB1 or TB2.
2. DUAL-SOURCE FEED—If feeding the Maintenance Bypass Cabinet from a dual source, the UPS input supply connection must be made to TB1 and the bypass input supply connection must be made to TB2. The jumpers between TB1 and TB2 must be removed.
3. If connected equipment is a combination of 208 VAC and 120 VAC, use a three-phase panel board connected to the output terminal TB5.
4. TB6 provides Normally Open and Normally Closed contacts to indicate operation of the bypass switch.

MAINTENANCE BYPASS SWITCH POSITION	TB6 CONTACTS	
Bypass	NO - Common: Open	NC - Common: Closed
UPS	NO - Common: Closed	NC - Common: Open

Figure 5.5 Connecting Maintenance Bypass to GXT10000T-240X

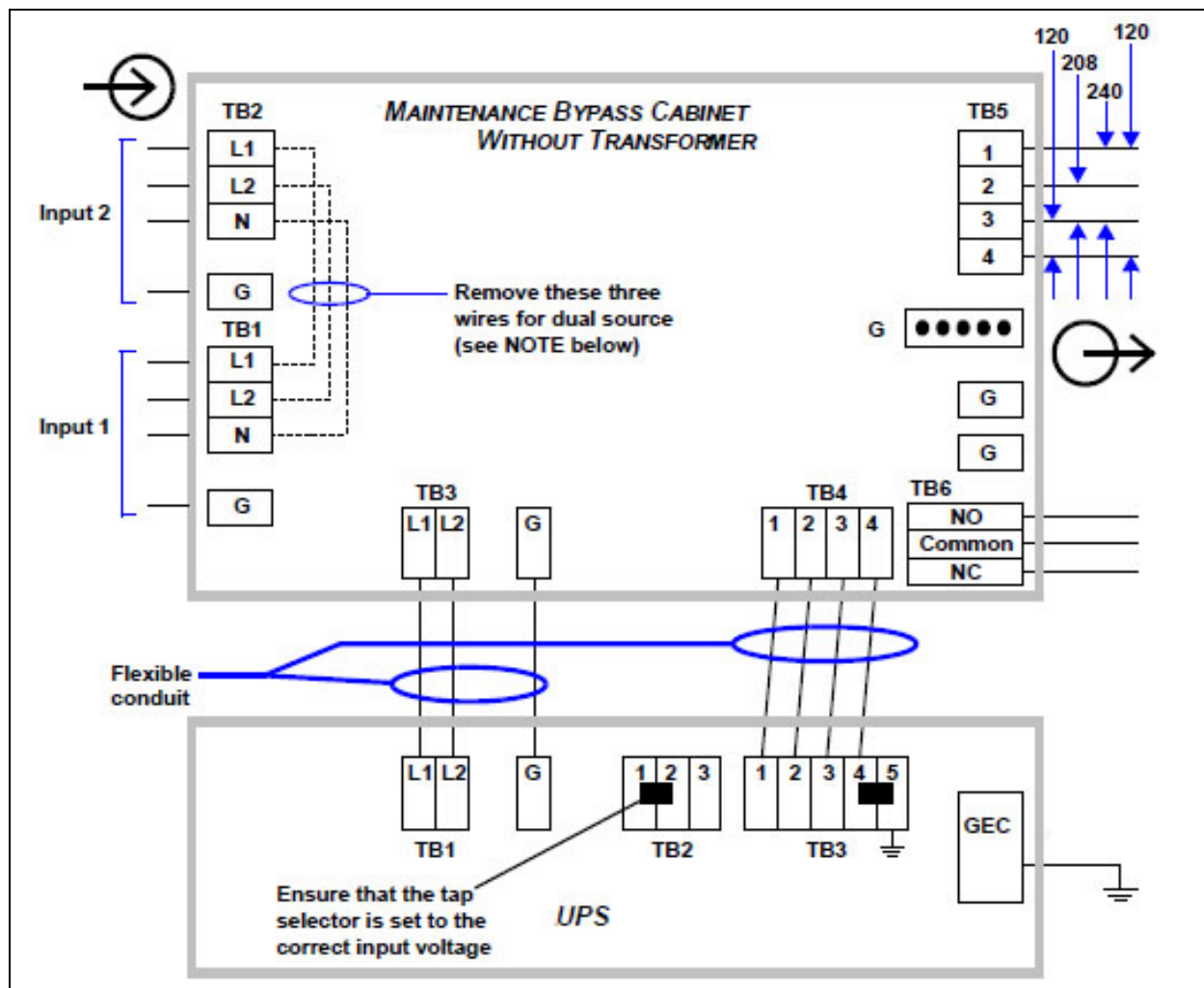


**NOTE:**

1. SINGLE-SOURCE FEED—If feeding the Maintenance Bypass Cabinet from a single source, the input connection may be made to either TB1 or TB2.
2. DUAL-SOURCE FEED—If feeding the Maintenance Bypass Cabinet from a dual source, the UPS input supply connection must be made to TB1 and the bypass input supply connection must be made to TB2. The jumpers between TB1 and TB2 must be removed.
3. TB6 provides Normally Open and Normally Closed contacts to indicate operation of the bypass switch.

MAINTENANCE BYPASS SWITCH POSITION	TB6 CONTACTS	
Bypass	NO - Common: Open	NC - Common: Closed
UPS	NO - Common: Closed	NC - Common: Open

Figure 5.6 Connecting Liebert UPS to Maintenance Bypass



**NOTE:**

1. SINGLE-SOURCE FEED—If feeding the Maintenance Bypass Cabinet from a single source, the input connection may be made to either TB1 or TB2.
2. DUAL-SOURCE FEED—If feeding the Maintenance Bypass Cabinet from a dual source, the UPS input supply connection must be made to TB1 and the bypass input supply connection must be made to TB2. The jumpers between TB1 and TB2 must be removed.
3. If connected equipment is a combination of 208 VAC and 120 VAC, use a three-phase panel board connected to the output terminal TB5.
4. TB6 provides Normally Open and Normally Closed contacts to indicate operation of the bypass switch.

MAINTENANCE BYPASS SWITCH POSITION	TB6 CONTACTS	
Bypass	NO - Common: Open	NC - Common: Closed
UPS	NO - Common: Closed	NC - Common: Open

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## 6 OPERATION

### 6.1 Start-Up and Initialization

To start up the UPS while it is connected to the Maintenance Bypass:

1. Set the Maintenance Bypass switch (SW1) to the UPS position on the Maintenance Bypass Cabinet.
2. Close the UPS Source Switch (SW2).
3. Close the output circuit breaker (CB1).
4. Close the UPS input circuit breaker (CB1).
5. On Liebert GXT2 & Liebert GXT3 UPS models:
  - Close the UPS output circuit breaker.
  - Press the ON/OFF button.

On Liebert GXT4 UPS models:

- Close the UPS output circuit breaker.
- Press the UP or DOWN button, then press Enter to confirm action.

On Liebert Nfinity UPS models:

- Close the control enable switch.
- After the UPS has initialized, turn the UPS output on by pushing the standby button.
- Close the UPS output circuit breaker.

On Liebert APS UPS models:

- Close the control enable switch.
- After the UPS has initialized, turn the UPS output on by pushing the ON/OFF button then press the Enter (F5) button to confirm action when prompted on the LCD display.
- Close the UPS output circuit breaker.

### 6.2 Shutting Down the UPS

To power down the entire system including connected equipment:

1. On Liebert GXT2 & Liebert GXT3 UPS models:
  - Open the UPS output circuit breaker.
  - Press the ON/OFF button twice in 3 seconds.

On Liebert GXT4 UPS models:

- Open the UPS output circuit breaker.
- Navigate to the Control menu and select Turn OFF UPS and then press Enter to confirm action.

On Liebert Nfinity UPS models:

- Open the UPS output circuit breaker.
- Turn the UPS output off through the User Interface display.
- Open the control enable switch.

On Liebert APS UPS models:

- Open the UPS output circuit breaker.
  - Open the control enable switch.
2. Open the UPS input circuit breaker.
  3. Open the UPS Source Switch (SW2) on the Maintenance Bypass Cabinet.
  4. Open the output circuit breaker (CB1) on the Maintenance Bypass Cabinet.

### 6.3 Transferring the System from UPS to Maintenance Bypass Operation

1. Verify that the amber Bypass lamp is illuminated (located near the rotary-bypass switch on the Maintenance Bypass Cabinet).
2. Turn the Bypass Switch (SW1) to the bypass position on the Maintenance Bypass Cabinet. The connected equipment is now powered from the bypass source and is not protected by the UPS.
3. If you are servicing or replacing the UPS, follow 1, 2, and 3 in [Shutting Down the UPS](#) on the previous page to shut down the UPS.

**NOTE:** Do not perform step 4 because this will remove power from the connected equipment.

### 6.4 Transferring the System from Maintenance Bypass to UPS Operation

If the UPS was shut down for service or was replaced:

1. Close the UPS Source Switch (SW2) on the Maintenance Bypass Cabinet.
2. Close the UPS input circuit breaker.
3. On Liebert GXT2 & Liebert GXT3 UPS models:
  - Close the UPS output circuit breaker.
  - Press the ON/OFF button.

On Liebert GXT4 UPS models:

- Close the UPS output circuit breaker.
- Press the UP or DOWN button, then press Enter to confirm action.

On Liebert Nfinity UPS models:

- Close the control enable switch.
- After the UPS has initialized, turn the UPS output on by pushing the standby button.
- Close the UPS output circuit breaker.

On Liebert APS UPS models:

- Close the control enable switch.
  - After the UPS has initialized, turn the UPS output on by pushing the ON/OFF button then press the Enter (F5) button to confirm action when prompted on the LCD display.
  - Close the UPS output circuit breaker.
4. Verify that the green UPS lamp is illuminated (located near the rotary-bypass switch on the Maintenance Bypass Cabinet).
  5. Turn the Bypass switch (SW1) to the UPS position on the Maintenance Bypass Cabinet. The connected equipment is now powered and is protected by the UPS.

## 7 MAINTENANCE

### 7.1 Proper Care

Keeping your Maintenance Bypass Cabinet operating properly is imperative to optimal performance and life of the unit. It is recommended that a certified technician perform preventive and corrective maintenance.

Vertiv™ Services is dedicated to ensuring the highest level of performance and unmatched support for your Maintenance Bypass Cabinet. Contact a Vertiv™ representative for services to guarantee maximum reliability and system availability.

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## 8 SPECIFICATIONS

General & Environmental			
Unit Rating	NMBHW4x = 16kVA		
	NMBHW8x = 20kVA		
	NMBHW4x = 100A max		
	NMBHW8x = 125A max		
Compliant Safety Standards	UL 1778, c-UL		
Mechanical			
Dimensions - W x D x H, in. (mm)	20 x 8 x 18 (508 x 203 x 457)		
Weight, lb. (kg)	45 (20.5)		
Environmental			
Operating Temperature, maximum, °F (°C)	32° - 104° (0° - 40°)		
Relative Humidity	5 - 95% non-condensing		
Operating Altitude, maximum, ft. (m)	10,000 (3,000)		
Input Data			
Nominal Input Voltage	208 or 240VAC		
Input Frequency, nominal	50 or 60Hz		
Input Frequency Range	45-55Hz or 55-65Hz		
Output Data	208/240	240	208
Output Voltage, VAC	120/120/208/240	120/120/240	120/120/208
Transfer Time	<4 msec typical		
Output Frequency	50 or 60Hz (same as input)		
TB6 Contacts			
Maximum Voltage	120VAC		
Maximum Current	5A		

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